



Flush head studs made of stainless steel (AISI 300 series), suitable for use in metal sheets with hardness up to HRB 70.

M	min. 	L ± 0,40	E ± 0,40	 + 0,08	S max.	Mindest- abstand Lochmitte/ Blechrand	Nr.
<b>M2,5</b>	1,00	6,00	3,15	2,50	2,10	2,80	10.466.025.006
		8,00					10.466.025.008
		10,00					10.466.025.010
		12,00					10.466.025.012
		15,00					10.466.025.015
		18,00					10.466.025.018
<b>M3</b>	1,00	6,00	3,65	3,00	2,10	3,30	10.466.030.006
		8,00					10.466.030.008
		10,00					10.466.030.010
		12,00					10.466.030.012
		15,00					10.466.030.015
		18,00					10.466.030.018
		20,00					10.466.030.020
		25,00					10.466.030.025

M	min. 	L ± 0,40	E ± 0,40	 + 0,08	S max.	Mindest- abstand Lochmitte/ Blechrand	Nr.
<b>M4</b>	1,00	6,00	4,65	4,00	2,40	4,30	10.466.040.006
		8,00					10.466.040.008
		10,00					10.466.040.010
		12,00					10.466.040.012
		15,00					10.466.040.015
		18,00					10.466.040.018
		20,00					10.466.040.020
		25,00					10.466.040.025
<b>M5</b>	1,00	8,00	5,90	5,00	2,70	5,60	10.466.050.008
		10,00					10.466.050.010
		12,00					10.466.050.012
		15,00					10.466.050.015
		18,00					10.466.050.018
		20,00					10.466.050.020
		25,00					10.466.050.025
		30,00					10.466.050.030
		35,00					10.466.050.035

 Max. size of piece to be mounted in a hole in sheet metal is equal to the size of the hole + 0.6 mm.

Item description / Item number		tested in <b>steel</b> (cold-rolled)				tested in <b>aluminium</b> 5052-H34							
		Sheet hardness HRB	Installation (kN)	Pushout (N)	Max. tightening torque / Torque-out (Nm)	Sheet hardness HRB	Installation (kN)	Pushout (N)	Max. tightening torque / Torque-out (Nm)				
M2,5	V-FHLS	10.466.025.006 / 008 / 010 / 012 / 015 / 018				54	5,3	450	0,41 / 1,1	33	3,1	285	0,41 / 0,55
M3		10.466.030.006 / 008 / 010 / 012 / 015 / 018 / 020 / 025				54	5,3	475	0,74 / 1,25	33	4,4	285	0,46 / 0,65
M4		10.466.040.006 / 008 / 010 / 012 / 015 / 018 / 020 / 025 / 030 / 035				54	6,6	550	1,7 / 2,1	33	5,3	365	0,75 / 1,1
M5		10.466.050.008 / 010 / 012 / 015 / 018 / 020 / 025 / 030 / 035				54	20,0	1000	2,25 / 4,4	33	11,1	530	1,11 / 2,2